

Feasibility of integration of an electrodialytic process into soil remediation procedure for removal of copper, chromium and arsenic

DTU Civil Engineering
Department of Civil Engineering

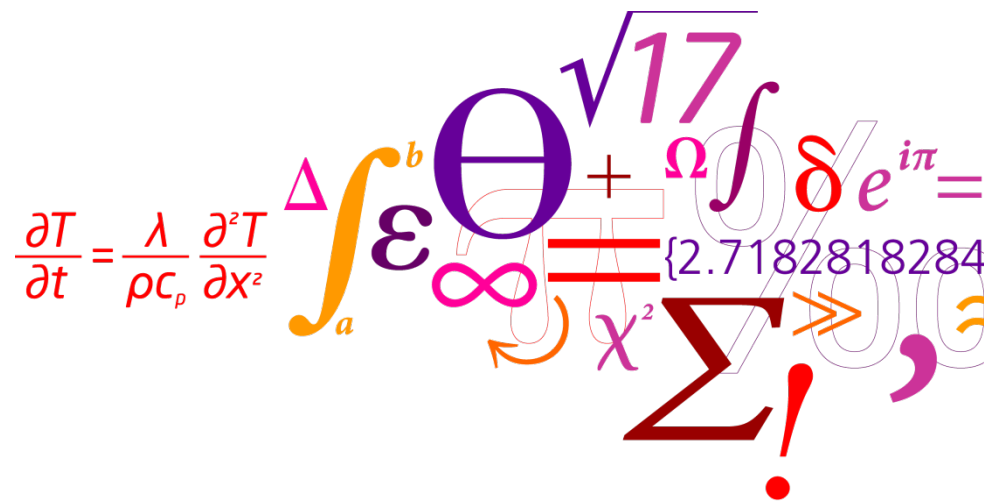
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Presentation outline

- Site characteristic and history
- A new approach to soil remediation -
Combination of soil washing and electrodialectic remediation (ED)
- ED principles and results
- Conclusions

COLLSTROP CONTAMINATED SITE – FORMER CCA - WOOD IMPREGNATION PLANT



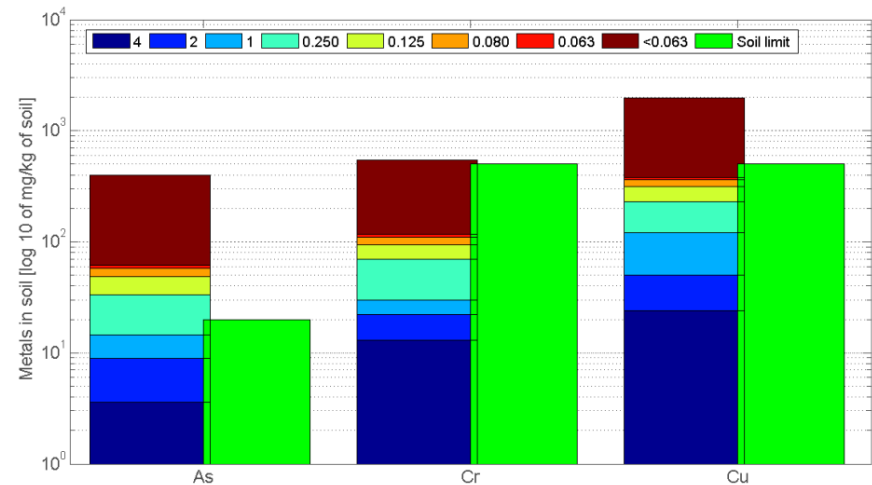
Colour map source: „Transformation of natural ferrihydrite aged in situ in As, Cr and Cu contaminated soil studied by reduction kinetics” S.S. Nielsen et al. / Applied Geochemistry 51 (2014) 293–302

Soil characteristics and criteria to fulfil

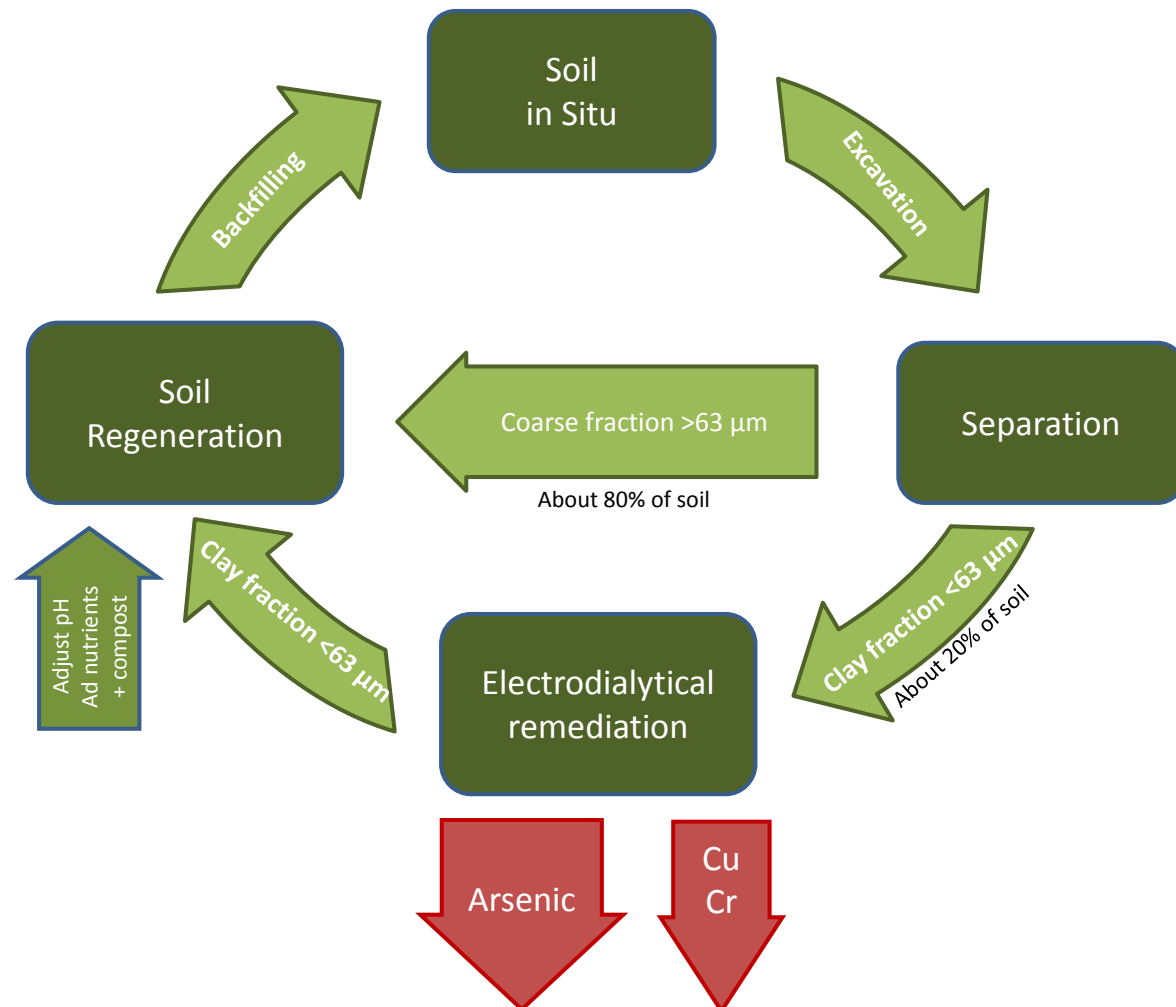
mg/kg DM	Location A – for lab scale investigations		Location B – excavated and washed in Germany
Cu	1130 ±90	8500 ±1600	183 ± 80
Cr	300 ±20	1900 ± 200	10 ± 5
As	214 ±5	2080 ± 400	220 ± 80

	Danish clean soil criteria
Cu	500
Cr	500
As	20

Contribution of contaminants load in each fraction to overall content in hot spot soil sample

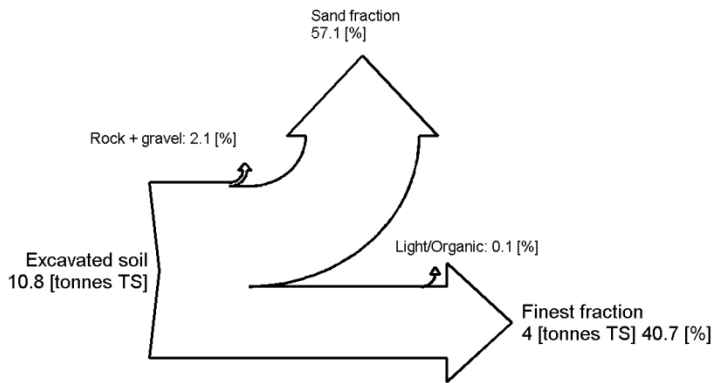


COMBINATION OF SOIL WASHING AND ELECTRODIALYTIC REMEDIATION

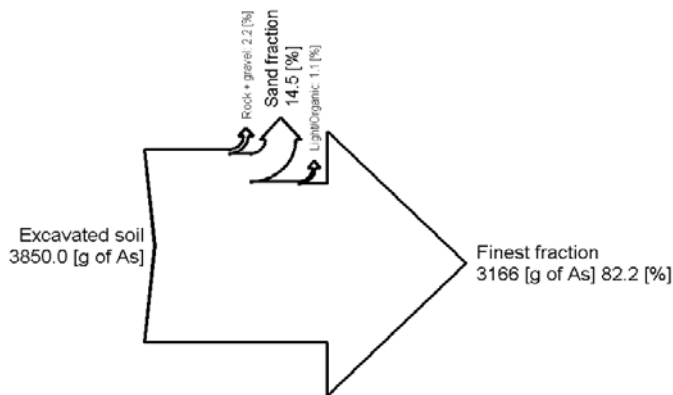


Soil washing

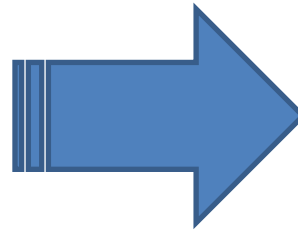
- decrease mass of treated material
- increase initial contaminant concentration



Soil separation to fractions



Arsenic faith after soil washing



**Electrodialytic
remediation**

Electrodialytic (ED) remediation

Copper (Cu^{2+})

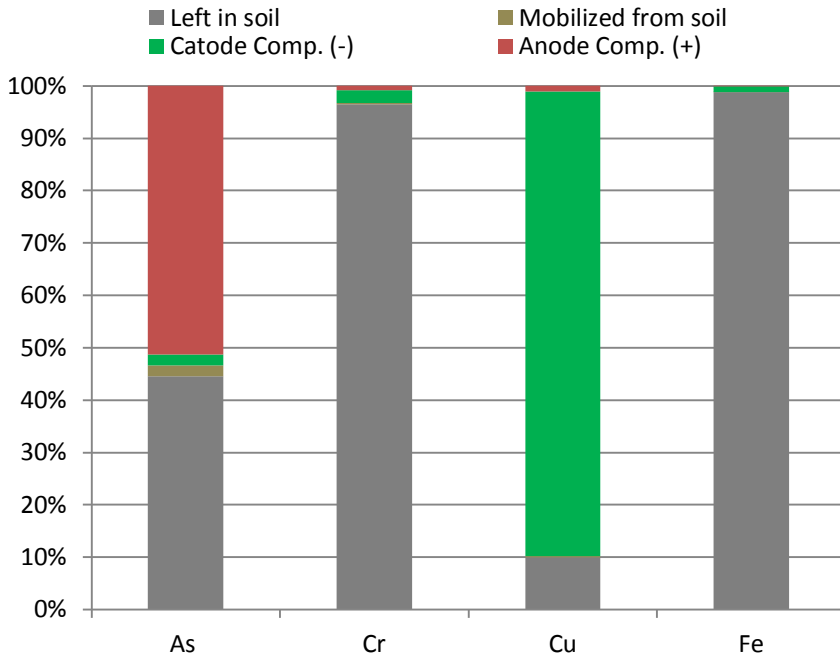
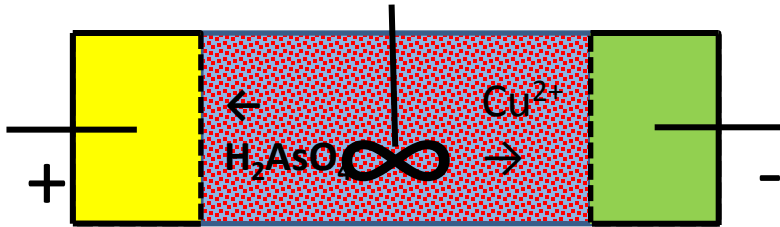


Arsenic (AsO_4^{3-} , AsO_3^{3-})

Lab scale results

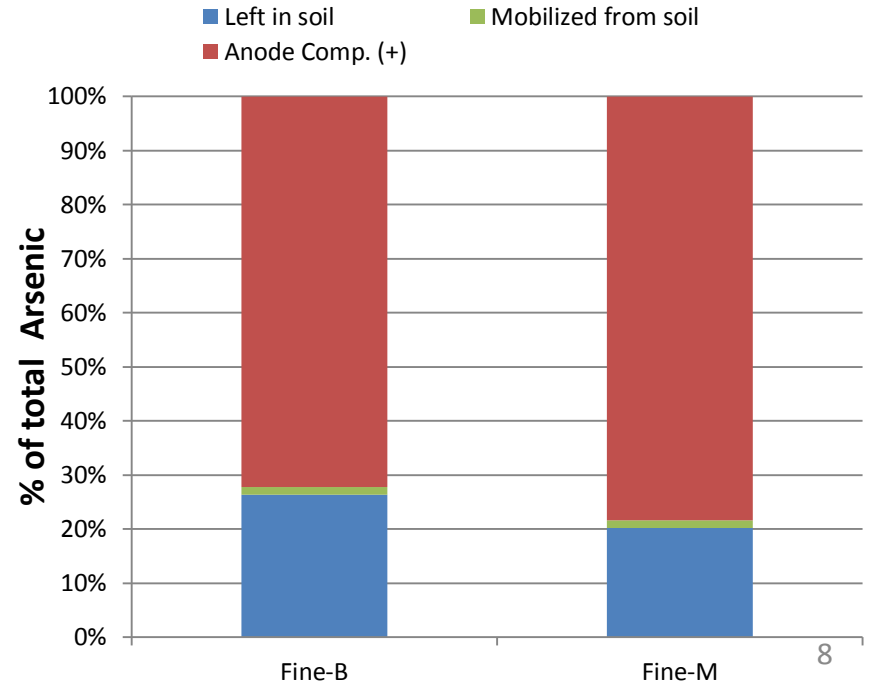
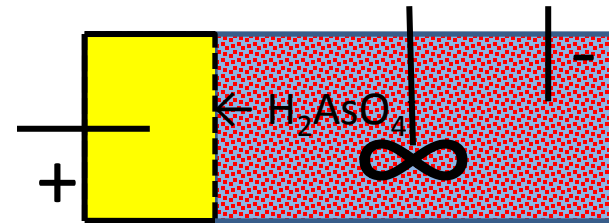
Removal of metals and arsenic

- cations were removed at low pH, in a first phase lasting for 2 days,
- anions at high pH, in a second phase lasting for 15 days

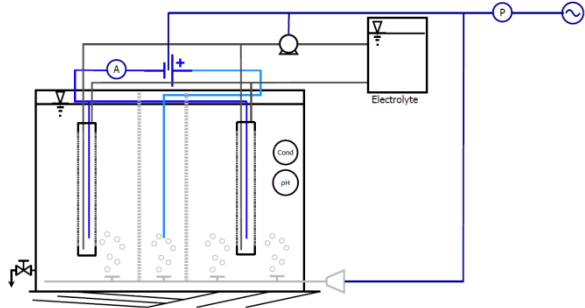
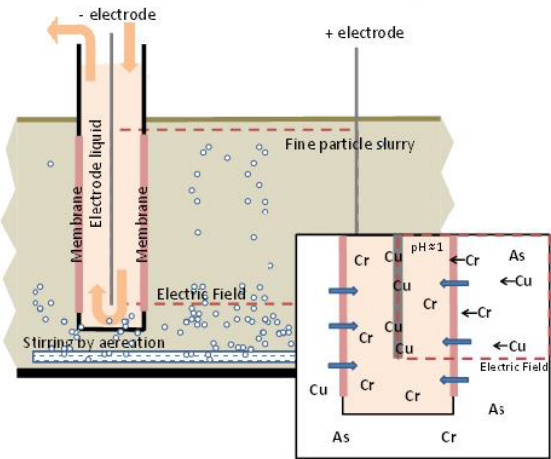


Removal of arsenic only

- Material: fine-B, fine fraction from soil washing facility, and fine-M, fine fraction from laboratory sieving;
- The experiments were performed in 2C cell setup, where slurry were kept at high pH 10-11 for 12 days



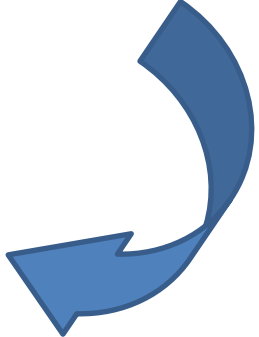
ED – up-scaling



Legend

- Air compressor
- Centrifugal pump
- Check valve
- Valve
- Measurement
- Dosing pump
- Membrane unit
- Aeration
- pH
- Plasmator

This drawing is the property of DTU and must not be copied without their consent	
Project name: Pilot scale heavy metals remediation	Title: Pilot plant proposal PFD not for construction
Date: 20.05.14	Drawn by: Kjetil P. Aasen
	Ref. no.: 3082014-2

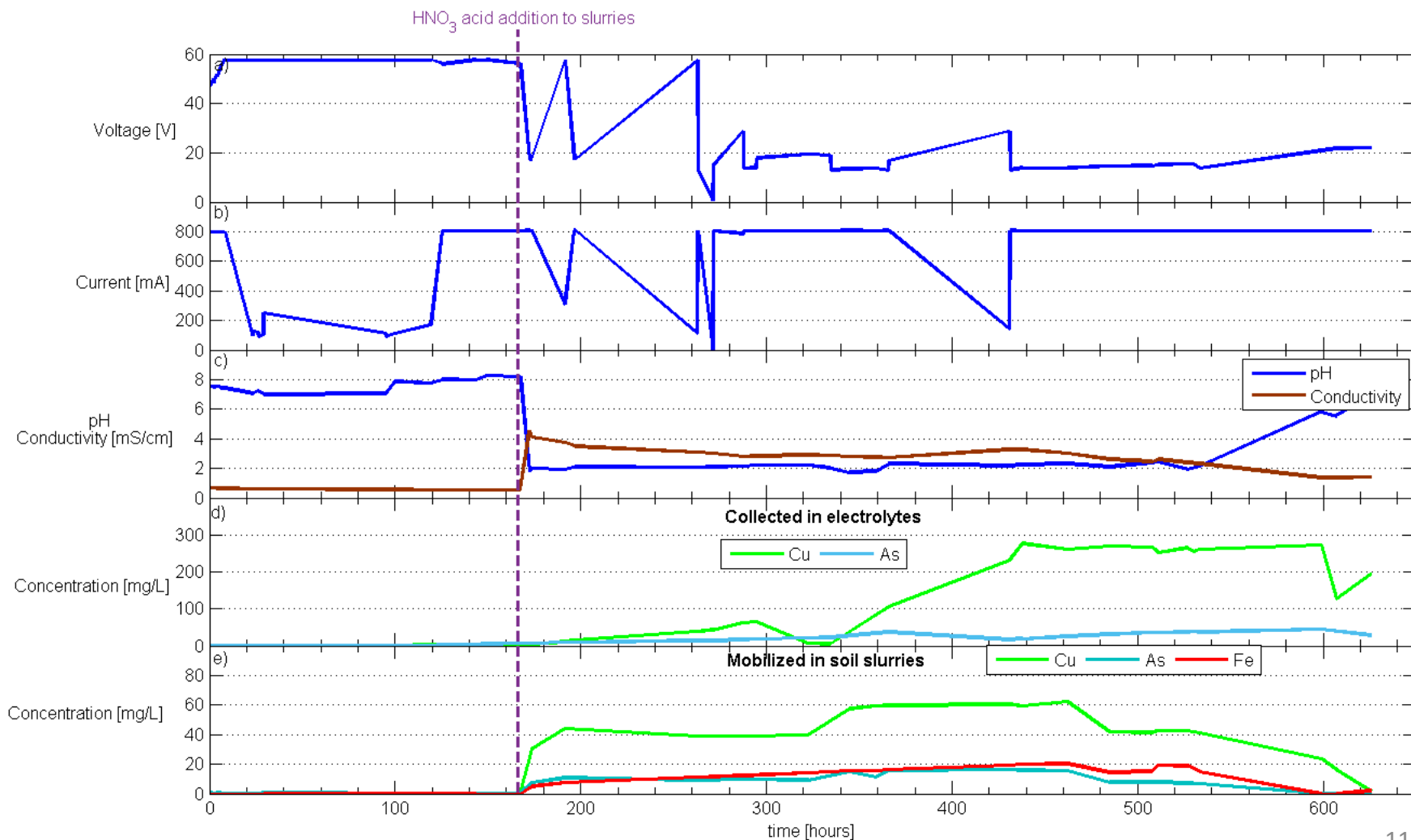


Pilot plant

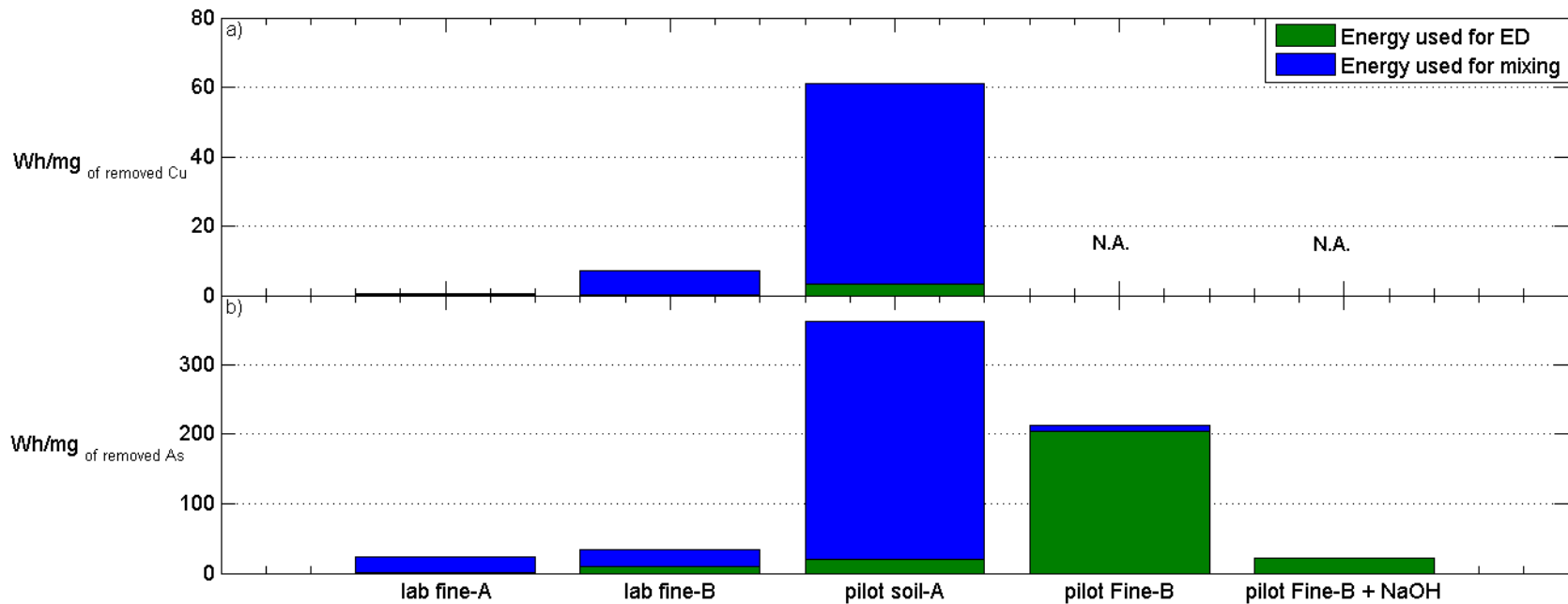


Performance of ED in pilot scale

Variations of main parameters during ED pilot remediation applied for soil-A suspension (45kg of soil in 515 L of water): applied voltage (a) and current (b) to electric field; pH and conductivity of suspension (c); concentration of Cu and As in electrolytes (d) and Cu, As and Fe mobilized to water phase (e)



Comparison of energy use per removed contaminant



	Location A – for lab scale investigations		Location B – excavated and washed in Germany	
	Soil-A	Fine-A	Soil-B	Fine-B
Cu	1130 ±90	8500 ±1600	183 ± 80	182 ±14
Cr	300 ±20	1900 ± 200	10 ± 5	104 ±14
As	214 ±5	2080 ± 400	220 ± 80	470 ±120

Conclusions and perspectives

- It is possible to apply electrodialytic remediation for separation of arsenic and copper from soil materials, but chromium remains challenging compound;
- The amount of treated material can be reduced with help of soil washing that enables to separate the most contaminated soil fractions, which was found to be the finest and light/organic fractions;
- To remove cations it is necessary to mobilize them at low pH, but for anions removal, especially arsenic high pH of the suspension has to be used to have sufficient arsenic mobilization and anions forms;
- The ED remediation was found to be feasible for up-scaling;
- The main factors influencing the ED process in the pilot scale are:
 - pH of treated suspension,
 - stirring routine to maintain material suspension.

Any questions?

Thank You